





# Additional items when carrying out Preventive Maintenance

## 1. Rustproofing of the cab

Interval: **every 24 months**

Refer to Service Manual, Group 18

## 2. Changing the air filter, engine

Change interval: **every 18 months** (primary filter)

Refer to Service Manual, Group 25

Change the secondary filter at every 3rd primary filter change.

## 3. Changing coolant and coolant filter

**Note!** The coolant filter must not be changed in conjunction with changing the coolant.

Change intervals:

- Coolant.....**every 12 months**
- with coolant filter (F 16).....**every 24 months**
- coolant filter.....**every 6 months**

Refer to Service Manual, Group 26

## 4. Check-tightening wheel nuts

Interval: **every 6 months**

Refer to Service Manual, Group 77

## 5. Changing desiccant – air dryer

Change interval: .....**every 24 months**

Refer to Service Manual, Group 56

## 6. Changing diaphragm in spring brake cylinder (FL 6 trucks, disc brakes)

Interval: **every 24 months**

## 7. Changing brake fluid (FL 6 trucks, disc brakes)

Interval: **every 24 months**

# Operation numbers

The operation numbers refer to Volvo Standard Times (VST).

Basic Service .....	17744-2
Annual Service .....	17746-2

## Additional items

Cab, rustproofing .....	18408-2
Air cleaner filter insert, changing .....	25627-3
Coolant, changing .....	26010-2
Coolant filter, changing .....	26123-3
Diaphragm in spring brake cylinder, changing .....	55325-3
Air dryer, desiccant, changing .....	56125-3
Wheel nuts, check-tightening .....	77145-3